

ROBA METALS GENK
SLINGERWEG 31
3600 GENK

INSPECTION CERTIFICATE

Type 3.1 acc. EN 10204

Certificate No : 1000515020

DATE: 12.04.2022

Delivery No : 0085252105

Customer	ROBA METALS B.V		
Cust's Ref No	PO-0037624-1	Cust's Part No	11061
Our Order No	1200127631 / 10	Quantity	6.096,00 MTR
		Inspection Lot	020000761081

Designation	CuT m 009,525x0,81x15240 JE HPO R		
according to	EN 12735-1 R220 PED 2014/68/EU & CUSTOMER REQUIREMENTS		
Material	Cu-DHP		
Chem. Anal.:	CU>99,90-P:0,015-0,040	OK	

Characteristic	Unit of meas.	Specifications	Values	Sample No
ODav	mm	9,485 - 9,565	9,550	2
Smin	mm	>=0,729	0,730	2
Smax	mm	<=0,891	0,780	2
Sav	mm	0,739 - 0,755	0,755	2
LENGTH	mm	15240 - 15340	15300 - 15310	2
WGHT/m	kg/m	0,1807 - 0,1860	0,1850 - 0,1855	2
OVALITY	mm	<=0,67	0,02 - 0,06	2
Rm	N/mm ²	>=220,0	246,4 - 248,5	2
A50	%	>=40,0	49,8 - 51,7	2
EXPANSION	%	>=30,0	OK	2
C TOT. RES. IN.	mg/dm ²	<=0,38	0,07 - 0,12	2
ECT EN 1971	%	100	OK	-

DECLARATION OF COMFORMITY

The products detailed above, conform to the conditions and requirements of the purchaser and to the description, quantities and spec. stated. The Quality Assurance System applied to monitor their production, complies with the requirements of ISO 9001:2015, independently certified by TÜV HELLAS, with certification No 041070119.

Athens

14.04.2022

Q.C. INSPECTOR

Q.A. MANAGER



D. SKARMOUTSOS

ISSUE: C

REV: 2

DATE: DEC. 2017



COPPER & ALLOYS EXTRUSION DIVISION:

S.A. Register No: 2836/06/B/86/48 Ministry of Economy and Development
General Commercial Registry No: 303401000
VAT No: EL 094061318 Athens S.A. Companies Tax Office
Registered Office: 2-4 Mesogeion Avenue, Athens Tower
2nd Building, Athens GR 11527, Greece
www.elvalhalcor.com

Offices & Copper Tubes Plant
(Mailing Address)
62nd km Athens-Lamia National Road
Oinofyta - Viotia, GR 32011, Greece
Tel.: +30 22620 48111
Fax: +30 22620 48911
www.halcor.com

Brass Rods & Tubes Plant
(Mailing Address)
59th km Athens-Lamia National Road
Oinofyta - Viotia, GR 32011, Greece
Tel.: +30 22620 53158

Foundry
60th km Athens-Lamia National Road
Oinofyta - Viotia, GR 32011, Greece
Tel.: +30 22620 53011, Fax: +30 22620 53095
Domestic Sales Dept
Peripheral Unit of West Attica
Municipality of Aspropyrgos
Prari position-Moustaki
Industrial Park Area VIPA VIOPA EM

FORM N3