

ROBA METALS GENK
SLINGERWEG 31
3600 GENK

INSPECTION CERTIFICATE

Type 3.1 acc. EN 10204

Certificate No : 1000563446

DATE: 20.07.2023

Delivery No : 0085280876

Customer	ROBA METALS B.V		
Cust's Ref No	PO-0046729-1	Cust's Part No	19280
Our Order No	1200142770 / 20	Quantity	2.450,00 MTR
		Inspection Lot	020000843017

Designation	CuT m 022,225x1,50x5000 JJ ASO D R
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according to	EN 12735-1 R300 & tube properties to VdTÜV567 requirements
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Material	CuFe2P
Chem. Anal.:	FE:2,1-2,6-P:0,015-0,150-PB<0,03-ZN:0,050-0,200-OTHERS TOTAL<0,200-CU:REM. OK

Characteristic	Unit of meas.	Specifications	Values	Sample No
ODmin	mm	>=22,125	22,170	3
ODmax	mm	<=22,325	22,190 - 22,200	3
ODav	mm	22,175 - 22,275	22,180 - 22,185	3
Smin	mm	>=1,410	1,450 - 1,520	3
Smax	mm	<=1,590	1,530 - 1,550	3
LENGTH	mm	>=5000	5010	3
STRAIGHTNS	mm/m	<=4,0	3,2	3
Rm	N/mm ²	>=300,0	360,0 - 364,4	3
Rp0,2	N/mm ²	140,0 - 250,0	174,6 - 178,2	3
Rp1	N/mm ²	>=160,0	224,1 - 230,3	3
A	%	>=30,0	35,6 - 37,4	3
C TOT. RES. IN.	mg/dm ²	<=0,38	0,09 - 0,14	3
ECT EN 1971	%	100	OK	-

DECLARATION OF COMFORMITY

The products detailed above, conform to the conditions and requirements of the purchaser and to the description, quantities and spec. stated. The Quality Assurance System applied to monitor their production, complies with the requirements of ISO 9001:2015, independently certified by TÜV HELLAS, with certification No 041070119.

Athens

22.07.2023

Q.C. INSPECTOR

Q.A. MANAGER



D. SKARMOUTSOS

Tube Plant

WI 8.2.17_Form 8, Rev.: 0

Date March 2023

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