

# THREE-WAY DUAL SHUT-OFF VALVES

The function of a three-way valve is to permit replacement of one of the pressure relief devices, while the other is protecting the pressure vessel. In this way, a vessel is protected from over-pressure during servicing. It also allows a pressure relief device to be replaced in-situ, without removing the system refrigerant charge.

### Applications

All three-way valves are suitable for HCFC and HFC refrigerants along with their associated oils. The 802 series is also suitable for ammonia.

Refrigeration standard, EN378, specifies that a three-way valve is required on vessels of a certain size. EN378, or an equivalent National Standard, should be consulted for further guidance. It should be recognised however that a three-way valve can be fitted to a vessel of any size, to enable safe, easy and economical replacement of pressure relief devices.

#### Main features

- Proven robust design
- Compact

#### **Technical Specification**

Allowable operating pressure = 0 to 31 barg

Allowable operating temperature =  $-29^{\circ}$ C to  $+149^{\circ}$ C

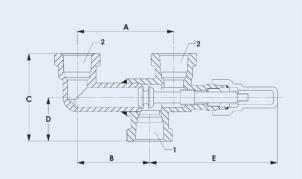
## **Materials of Construction**

The 92 and 80 series valve bodies are made from brass and carbon steel respectively. The stem is made from plated steel. The stem seal packing is made from either PTFE or graphite based material. The seal cap is made from moulded plastic.

#### Installation - Main issues

- 1. Assemble the three-way valve to a vessel using a high strength pipe nipple.
- 2. The pipework must not impose loads on the valve. Loads can occur due to misalignment, thermal expansion, discharge gas thrust, etc







Туре	Part No	Conn Size (Inch)	Dimensions (mm)					Weight (kg)	Kv (m <sup>3</sup> /hr)	CE Cat
			А	В	с	D	E			
92	923	3/8 FPT	70	52	63.5	32	91	0.51	2.80	SEP
92	925	1/2 FPT	70	52	63.5	32	91	0.47	2.83	SEP
92	927	3/4 FPT	70	52	70	35	100	0.70	3.48	SEP
802*	8021A	1/2 FPT	92	59	86	44	146	1.47	4.78	SEP
802*	8022A	3/4 FPT	92	59	86	44	146	1.33	7.60	SEP
802*	8024-CE	1 FPT	148	94	99	51	191	3.70	10.07	SEP (CAT I)
802*	8025-CE	1 1/4 FPT	148	94	99	51	191	3.25	14.36	CAT I (CAT II)
* Suitable for ammonia. Brackets indicate CE category for Ammonia use.										